



Bergamid™ B70 G15 H BLACK TM-Z

Polyamide 6

Key Characteristics

Product Description	
Glass fiber reinforced PA6 compound with impact modifier.	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Features	• Heat Stabilized • Impact Modified
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method	
Density / Specific Gravity	1.18	1.18	ISO 1183	
Mechanical		Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	769000 psi	5300 MPa	ISO 527-2	
Tensile Stress (Break)	13100 psi	90.0 MPa	ISO 527-2	
Tensile Strain (Break)	5.0 %	5.0 %	ISO 527-2	
Impact		Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength	9.0 ft·lb/in ²	19 kJ/m ²	ISO 179	
Charpy Unnotched Impact Strength	36 ft·lb/in ²	75 kJ/m ²	ISO 179	
Thermal		Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	410 °F	210 °C	ISO 75-2/B	
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	392 °F	200 °C	ISO 75-2/A	
Melting Temperature (DSC)	433 °F	223 °C	ISO 3146	
Electrical		Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	IEC 60093	
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	IEC 60093	
Flammability		Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94	
0.031 in (0.8 mm)	HB	HB		
0.06 in (1.6 mm)	HB	HB		

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 194 °F	80 to 90 °C
Drying Time	< 4.0 hr	< 4.0 hr
Rear Temperature	464 to 536 °F	240 to 280 °C
Middle Temperature	464 to 536 °F	240 to 280 °C
Front Temperature	464 to 536 °F	240 to 280 °C
Mold Temperature	149 to 185 °F	65 to 85 °C

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Injection Notes

Injection Pressure: MED-HIGH
 Hold Pressure: MED-HIGH
 Screw Speed: MODERATE
 Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.

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